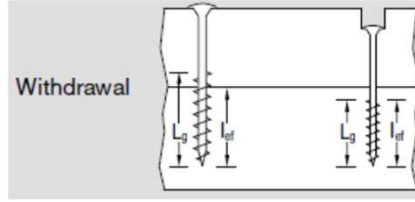
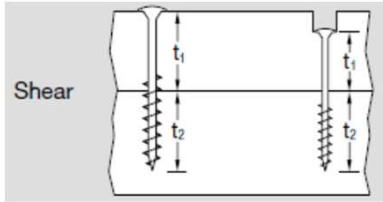


# Characteristic Loads According to SPAX ETA and EC5

## SPAX Washer Head



Head pull-through  
Thread pull-out

| Product               |                       |                        | Wood - Wood, $\alpha = 90^\circ$ |               |                    |               |                  |                     | Sheet Steel - Wood, $\alpha = 90^\circ$ |               |                    |               |                  |                     |
|-----------------------|-----------------------|------------------------|----------------------------------|---------------|--------------------|---------------|------------------|---------------------|---|---------------|--------------------|---------------|------------------|---------------------|
| Dimensions (mm)       |                       |                        | Shear                            |               |                    | Withdrawal    |                  |                     | Shear                                   |               |                    | Withdrawal    |                  |                     |
| Thread Diam.<br>$d_1$ | Screw Length<br>$L_s$ | Thread Length<br>$L_g$ | $t_1$<br>(mm)                    | $t_2$<br>(mm) | $F_{v,Rk}$<br>(kN) | $t_1$<br>(mm) | $l_{ef}$<br>(mm) | $F_{ax,Rk}$<br>(kN) | $t_1$<br>(mm)                           | $t_2$<br>(mm) | $F_{v,Rk}$<br>(kN) | $t_1$<br>(mm) | $l_{ef}$<br>(mm) | $F_{ax,Rk}$<br>(kN) |
| 6                     | 60                    | 56                     | 24                               | 36            | 1.92               | 24            | 36               | 2.88                | 6                                       | 54            | 2.76               | 6             | 54               | 4.24                |
|                       | 80                    | 61                     | 32                               | 48            | 2.23               | 24            | 56               | 3.17                | 6                                       | 74            | 2.92               | 6             | 61               | 4.89                |
|                       | 100                   | 61                     | 40                               | 60            | 2.49               | 41            | 59               | 4.12                | 6                                       | 94            | 2.92               | 6             | 61               | 4.89                |
|                       | 120                   | 68                     | 50                               | 70            | 2.73               | 52            | 68               | 4.12                | 6                                       | 114           | 3.06               | 6             | 68               | 5.45                |
|                       | 140                   | 68                     | 70                               | 70            | 2.73               | 72            | 38               | 4.12                | 6                                       | 134           | 3.06               | 6             | 68               | 5.45                |
|                       | 160                   | 65                     | 90                               | 70            | 2.73               | 95            | 65               | 4.12                | 6                                       | 154           | 3.00               | 6             | 65               | 5.21                |
|                       | 180                   | 65                     | 110                              | 70            | 2.73               | 115           | 65               | 4.12                | 6                                       | 174           | 3.00               | 6             | 65               | 5.21                |
| 8                     | 80                    | 70                     | 30                               | 50            | 3.19               | 30            | 50               | 5.34                | 6                                       | 74            | 4.60               | 6             | 70               | 7.47                |
|                       | 100                   | 80                     | 40                               | 60            | 3.27               | 40            | 60               | 5.78                | 10                                      | 90            | 4.86               | 10            | 80               | 8.54                |
|                       | 120                   | 80                     | 50                               | 70            | 4.60               | 50            | 70               | 5.78                | 10                                      | 110           | 4.86               | 10            | 80               | 8.54                |
|                       | 140                   | 80                     | 60                               | 80            | 4.86               | 60            | 80               | 7.52                | 10                                      | 130           | 4.86               | 10            | 80               | 8.54                |
|                       | 160                   | 80                     | 80                               | 80            | 4.86               | 80            | 80               | 7.52                | 10                                      | 150           | 4.86               | 10            | 80               | 8.54                |
|                       | 180                   | 80                     | 100                              | 80            | 4.86               | 100           | 80               | 7.52                | 10                                      | 170           | 4.86               | 10            | 80               | 8.54                |
|                       | 200                   | 80                     | 120                              | 80            | 4.86               | 120           | 80               | 7.52                | 10                                      | 190           | 4.86               | 10            | 80               | 8.54                |
|                       | 220                   | 80                     | 140                              | 80            | 4.86               | 140           | 80               | 7.52                | 10                                      | 210           | 4.86               | 10            | 80               | 8.54                |
|                       | 240                   | 80                     | 160                              | 80            | 4.86               | 160           | 80               | 7.52                | 10                                      | 230           | 4.86               | 10            | 80               | 8.54                |
|                       | 260                   | 80                     | 180                              | 80            | 4.86               | 180           | 80               | 7.52                | 10                                      | 250           | 4.86               | 10            | 80               | 8.54                |
|                       | 280                   | 80                     | 200                              | 80            | 4.86               | 200           | 80               | 7.52                | 10                                      | 270           | 4.86               | 10            | 80               | 8.54                |
|                       | 300                   | 80                     | 220                              | 80            | 4.86               | 220           | 80               | 7.52                | 10                                      | 290           | 4.86               | 10            | 80               | 8.54                |
|                       | 320-450               | 80                     | 240-370                          | 80            | 4.86               | 240-370       | 80               | 7.52                | 10                                      | 310-440       | 4.86               | 10            | 80               | 8.54                |
| 10                    | 80                    | 70                     | 40                               | 40            | 4.00               | 30            | 50               | 6.40                | 10                                      | 70            | 6.18               | 6             | 70               | 8.96                |
|                       | 100                   | 80                     | 40                               | 60            | 4.64               | 40            | 60               | 7.68                | 10                                      | 90            | 6.50               | 10            | 80               | 10.24               |
|                       | 120                   | 80                     | 50                               | 70            | 5.40               | 50            | 70               | 8.00                | 10                                      | 110           | 6.50               | 10            | 80               | 10.24               |
|                       | 140                   | 80                     | 60                               | 80            | 5.94               | 60            | 80               | 8.00                | 10                                      | 130           | 6.50               | 10            | 80               | 10.24               |
|                       | 160                   | 80                     | 80                               | 80            | 6.50               | 80            | 80               | 10.24               | 10                                      | 150           | 6.50               | 10            | 80               | 10.24               |
|                       | 180                   | 80                     | 100                              | 80            | 6.50               | 100           | 80               | 10.24               | 10                                      | 170           | 6.50               | 10            | 80               | 10.24               |
|                       | 200                   | 80                     | 120                              | 80            | 6.50               | 120           | 80               | 10.24               | 10                                      | 190           | 6.50               | 10            | 80               | 10.24               |
|                       | 220                   | 80                     | 140                              | 80            | 6.50               | 140           | 80               | 10.24               | 10                                      | 210           | 6.50               | 10            | 80               | 10.24               |
|                       | 240                   | 80                     | 160                              | 80            | 6.50               | 160           | 80               | 10.24               | 10                                      | 230           | 6.50               | 10            | 80               | 10.24               |
|                       | 260                   | 80                     | 180                              | 80            | 6.50               | 180           | 80               | 10.24               | 10                                      | 250           | 6.50               | 10            | 80               | 10.24               |
|                       | 280                   | 80                     | 200                              | 80            | 6.50               | 200           | 80               | 10.24               | 10                                      | 270           | 6.50               | 10            | 80               | 10.24               |
|                       | 300                   | 80                     | 220                              | 80            | 6.50               | 220           | 80               | 10.24               | 10                                      | 290           | 6.50               | 10            | 80               | 10.24               |
|                       | 320 - 450             | 80                     | 240-370                          | 80            | 6.50               | 240-370       | 80               | 10.24               | 10                                      | 310-440       | 6.50               | 10            | 80               | 10.24               |

### NOTES:

Load at an angle of  $90^\circ$  between load direction and grain direction.

The above characteristic loads relate to the failure mode with the lowest value.

They are for Radiata Pine timber with a characteristic density of  $400 \text{ kg/m}^3$  (design density of  $550 \text{ kg/m}^3$ ).

Minimum edge distance and spacing must comply with local standards or the SPAX Design Guide.

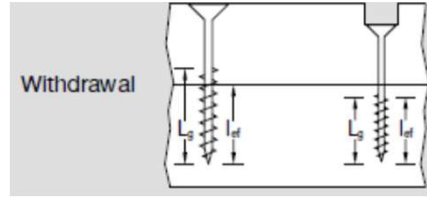
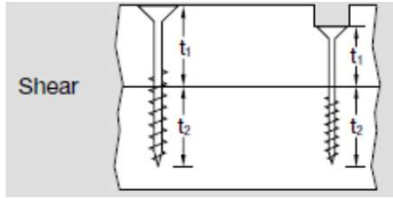
The specified characteristic values must be lowered by safety factor coefficients to the design values for load-carrying capacity.

The safety factor coefficients depend on the environmental conditions ( $k_{mod}$ ) and the load effect duration class ( $\gamma_m$ )

Refer to the SPAX Design Guide and ETA 12/0114 for more detailed design.

# Characteristic Loads According to SPAX ETA and EC5

## SPAX Countersunk Head



Head pull-through  
Thread pull-out

| Product               |                       |                                | Wood - Wood, $\alpha = 90^\circ$ |               |                    |               |                  |                     | Sheet Steel - Wood, $\alpha = 90^\circ$ |               |                    |               |                  |                     |
|-----------------------|-----------------------|--------------------------------|----------------------------------|---------------|--------------------|---------------|------------------|---------------------|---|---------------|--------------------|---------------|------------------|---------------------|
| Dimensions (mm)       |                       |                                | Shear                            |               |                    | Withdrawal    |                  |                     | Shear                                   |               |                    | Withdrawal    |                  |                     |
| Thread Diam.<br>$d_1$ | Screw Length<br>$L_s$ | Length Partial Thread<br>$L_g$ | $t_1$<br>(mm)                    | $t_2$<br>(mm) | $F_{v,Rk}$<br>(kN) | $t_1$<br>(mm) | $l_{ef}$<br>(mm) | $F_{ax,Rk}$<br>(kN) | $t_1$<br>(mm)                           | $t_2$<br>(mm) | $F_{v,Rk}$<br>(kN) | $t_1$<br>(mm) | $l_{ef}$<br>(mm) | $F_{ax,Rk}$<br>(kN) |
| 8                     | 80                    | 47                             | 30                               | 50            | 2.49               | 30            | 47               | 3.01                | 6                                       | 70            | 3.98               | 6             | 47               | 5.02                |
|                       | 100                   | 57                             | 40                               | 60            | 3.07               | 40            | 57               | 3.01                | 10                                      | 90            | 4.25               | 10            | 57               | 6.08                |
|                       | 120                   | 70                             | 50                               | 70            | 3.71               | 50            | 70               | 3.92                | 10                                      | 110           | 4.60               | 10            | 70               | 7.47                |
|                       | 140                   | 80                             | 60                               | 80            | 3.71               | 60            | 80               | 3.92                | 10                                      | 130           | 4.87               | 10            | 80               | 8.54                |
|                       | 160                   | 80                             | 80                               | 80            | 3.71               | 80            | 80               | 3.92                | 10                                      | 150           | 4.87               | 10            | 80               | 8.54                |
|                       | 180                   | 80                             | 100                              | 80            | 3.71               | 100           | 80               | 3.92                | 10                                      | 170           | 4.87               | 10            | 80               | 8.54                |
|                       | 200                   | 80                             | 120                              | 80            | 3.71               | 120           | 80               | 3.92                | 10                                      | 190           | 4.87               | 10            | 80               | 8.54                |
|                       | 220                   | 80                             | 140                              | 80            | 3.71               | 140           | 80               | 3.92                | 10                                      | 210           | 4.87               | 10            | 80               | 8.54                |
|                       | 240                   | 80                             | 160                              | 80            | 3.71               | 160           | 80               | 3.92                | 10                                      | 230           | 4.87               | 10            | 80               | 8.54                |
|                       | 260                   | 80                             | 180                              | 80            | 3.71               | 180           | 80               | 3.92                | 10                                      | 250           | 4.87               | 10            | 80               | 8.54                |
|                       | 280                   | 80                             | 200                              | 80            | 3.71               | 200           | 80               | 3.92                | 10                                      | 270           | 4.87               | 10            | 80               | 8.54                |
|                       | 300                   | 80                             | 220                              | 80            | 3.71               | 220           | 80               | 3.92                | 10                                      | 290           | 4.87               | 10            | 80               | 8.54                |
|                       | 320-450               | 80                             | 240-370                          | 80            | 3.71               | 240-370       | 80               | 3.92                | 10                                      | 310-440       | 4.87               | 10            | 80               | 8.54                |
| 10                    | 80                    | 50                             | 40                               | 40            | 3.73               | 30            | 50               | 4.03                | 10                                      | 70            | 5.54               | 10            | 50               | 6.40                |
|                       | 100                   | 60                             | 40                               | 60            | 4.17               | 40            | 60               | 4.03                | 10                                      | 90            | 5.86               | 10            | 60               | 7.68                |
|                       | 120                   | 80                             | 50                               | 70            | 4.59               | 50            | 70               | 4.03                | 10                                      | 110           | 6.50               | 10            | 80               | 10.24               |
|                       | 140                   | 80                             | 60                               | 80            | 5.25               | 60            | 80               | 5.24                | 10                                      | 130           | 6.50               | 10            | 80               | 10.24               |
|                       | 160                   | 80                             | 80                               | 80            | 5.25               | 80            | 80               | 5.24                | 10                                      | 150           | 6.50               | 10            | 80               | 10.24               |
|                       | 180                   | 80                             | 100                              | 80            | 5.25               | 100           | 80               | 5.24                | 10                                      | 170           | 6.50               | 10            | 80               | 10.24               |
|                       | 200                   | 80                             | 120                              | 80            | 5.25               | 120           | 80               | 5.24                | 10                                      | 190           | 6.50               | 10            | 80               | 10.24               |
|                       | 220                   | 80                             | 140                              | 80            | 5.25               | 140           | 80               | 5.24                | 10                                      | 210           | 6.50               | 10            | 80               | 10.24               |
|                       | 240                   | 80                             | 160                              | 80            | 5.25               | 160           | 80               | 5.24                | 10                                      | 230           | 6.50               | 10            | 80               | 10.24               |
|                       | 260                   | 80                             | 180                              | 80            | 5.25               | 180           | 80               | 5.24                | 10                                      | 250           | 6.50               | 10            | 80               | 10.24               |
|                       | 280                   | 80                             | 200                              | 80            | 5.25               | 200           | 80               | 5.24                | 10                                      | 270           | 6.50               | 10            | 80               | 10.24               |
|                       | 300                   | 80                             | 220                              | 80            | 5.25               | 220           | 80               | 5.24                | 10                                      | 290           | 6.50               | 10            | 80               | 10.24               |
|                       | 320 - 450             | 80                             | 240-370                          | 80            | 5.25               | 240-370       | 80               | 5.24                | 10                                      | 310-440       | 6.50               | 10            | 80               | 10.24               |

### NOTES:

Load at an angle of  $90^\circ$  between load direction and grain direction.

The above characteristic loads relate to the failure mode with the lowest value.

They are for Radiata Pine timber with a characteristic density of  $400 \text{ kg/m}^3$  (design density of  $550 \text{ kg/m}^3$ ).


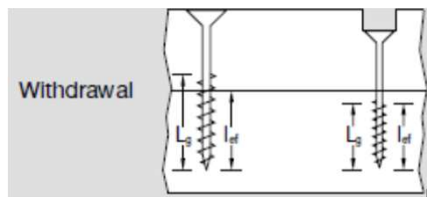
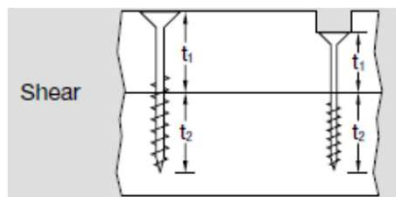
Minimum edge distance and spacing must comply with local standards or the SPAX Design Guide.

The specified characteristic values must be lowered by safety factor coefficients to the design values for load-carrying capacity.

The safety factor coefficients depend on the environmental conditions ( $k_{mod}$ ) and the load effect duration class ( $\gamma_m$ )

Refer to the SPAX Design Guide and ETA 12/0114 for more detailed design.

**SPAX®**  
Die Schraube



Head pull-through  
Thread pull-out

| Product                  |                          |                                      | Wood - Wood, $\alpha = 90^\circ$ |               |                    |               |                  |                     | Sheet Steel - Wood, $\alpha = 90^\circ$ |               |                    |               |                  |                     |
|--------------------------|--------------------------|--------------------------------------|----------------------------------|---------------|--------------------|---------------|------------------|---------------------|---|---------------|--------------------|---------------|------------------|---------------------|
| Dimensions (mm)          |                          |                                      | Shear                            |               |                    | Withdrawal    |                  |                     | Shear                                   |               |                    | Withdrawal    |                  |                     |
| Thread<br>Diam.<br>$d_1$ | Screw<br>Length<br>$L_s$ | Length<br>Partial<br>Thread<br>$L_g$ | $t_1$<br>(mm)                    | $t_2$<br>(mm) | $F_{v,Rk}$<br>(kN) | $t_1$<br>(mm) | $l_{ef}$<br>(mm) | $F_{ax,Rk}$<br>(kN) | $t_1$<br>(mm)                           | $t_2$<br>(mm) | $F_{v,Rk}$<br>(kN) | $t_1$<br>(mm) | $l_{ef}$<br>(mm) | $F_{ax,Rk}$<br>(kN) |
| 12                       | 100                      | 60                                   | 40                               | 60            | 5.33               | 40            | 60               | 5.50                | 12                                      | 88            | 7.53               | 12            | 60               | 8.81                |
|                          | 120                      | 80                                   | 50                               | 70            | 5.76               | 40            | 80               | 5.50                | 12                                      | 108           | 8.26               | 12            | 80               | 11.75               |
|                          | 140                      | 80                                   | 60                               | 80            | 6.25               | 60            | 80               | 5.50                | 12                                      | 128           | 8.26               | 12            | 80               | 11.75               |
|                          | 160                      | 100                                  | 60                               | 100           | 6.25               | 60            | 100              | 5.50                | 12                                      | 148           | 9.00               | 12            | 100              | 14.69               |
|                          | 180                      | 100                                  | 80                               | 100           | 7.12               | 80            | 100              | 7.15                | 12                                      | 168           | 9.00               | 12            | 100              | 14.69               |
|                          | 200                      | 100                                  | 100                              | 100           | 7.12               | 100           | 100              | 7.15                | 12                                      | 188           | 9.00               | 12            | 100              | 14.69               |
|                          | 220                      | 100                                  | 120                              | 100           | 7.12               | 120           | 100              | 7.15                | 12                                      | 208           | 9.00               | 12            | 100              | 14.69               |
|                          | 240                      | 100                                  | 140                              | 100           | 7.12               | 140           | 100              | 7.15                | 12                                      | 228           | 9.00               | 12            | 100              | 14.69               |
|                          | 260                      | 100                                  | 160                              | 100           | 7.12               | 160           | 100              | 7.15                | 12                                      | 248           | 9.00               | 12            | 100              | 14.69               |
|                          | 280                      | 100                                  | 180                              | 100           | 7.12               | 180           | 100              | 7.15                | 12                                      | 268           | 9.00               | 12            | 100              | 14.69               |
|                          | 300                      | 100                                  | 200                              | 100           | 7.12               | 200           | 100              | 7.15                | 12                                      | 288           | 9.00               | 12            | 100              | 14.69               |
|                          | 350-600                  | 100                                  | 250-500                          | 100           | 7.12               | 250-500       | 100              | 7.15                | 12                                      | 338-588       | 9.00               | 12            | 100              | 14.69               |

Load at an angle of  $90^{\circ}$  between load direction and grain direction.

The above characteristic loads relate to the failure mode with the lowest value.

They are for Radiata Pine timber with a characteristic density of  $400 \text{ kg/m}^3$  (design density of  $550 \text{ kg/m}^3$ ).

Minimum edge distance and spacing must comply with local standards or the SPAX Design Guide.

The specified characteristic values must be lowered by safety factor coefficients to the design values for load-carrying capacity.

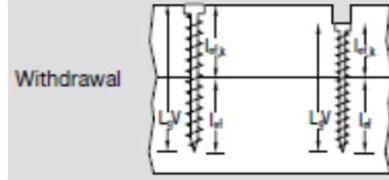
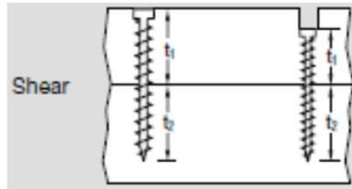
The safety factor coefficients depend on the environmental conditions ( $k_{mod}$ ) and the load effect duration class ( $\gamma_m$ )

Refer to the SPAX Design Guide and ETA 12/0114 for more detailed design.

# Characteristic Loads According to SPAX ETA and EC5

## SPAX Cylinder Head

### Full Thread



| Product               |                       |                                | Wood - Wood, $\alpha = 90^\circ$ |               |                    |               |                  |                     |
|-----------------------|-----------------------|--------------------------------|----------------------------------|---------------|--------------------|---------------|------------------|---------------------|
| Dimensions (mm)       |                       |                                | Shear                            |               |                    | Withdrawal    |                  |                     |
| Thread Diam.<br>$d_1$ | Screw Length<br>$L_s$ | Length Partial Thread<br>$L_g$ | $t_1$<br>(mm)                    | $t_2$<br>(mm) | $F_{v,Rk}$<br>(kN) | $t_1$<br>(mm) | $l_{ef}$<br>(mm) | $F_{ax,Rk}$<br>(kN) |
| 6                     | 80                    | Thread close to head           | 40                               | 40            | 2.50               | 40            | 40               | 3.20                |
|                       | 100                   |                                | 50                               | 50            | 2.70               | 50            | 50               | 4.01                |
|                       | 120                   |                                | 60                               | 60            | 2.90               | 60            | 60               | 4.81                |
|                       | 140                   |                                | 70                               | 70            | 3.10               | 70            | 70               | 5.61                |
|                       | 160                   |                                | 80                               | 80            | 3.30               | 80            | 80               | 6.41                |
|                       | 180                   |                                | 90                               | 90            | 3.40               | 90            | 90               | 7.21                |
|                       | 200                   |                                | 100                              | 100           | 3.40               | 100           | 100              | 8.01                |
| 8                     | 200                   | Thread close to head           | 100                              | 100           | 5.40               | 100           | 100              | 10.68               |
|                       | 220                   |                                | 110                              | 110           | 5.46               | 110           | 110              | 11.75               |
|                       | 240                   |                                | 120                              | 120           | 5.46               | 120           | 120              | 12.82               |
|                       | 260                   |                                | 130                              | 130           | 5.46               | 130           | 130              | 13.89               |
|                       | 280                   |                                | 140                              | 140           | 5.46               | 140           | 140              | 14.96               |
|                       | 300                   |                                | 150                              | 150           | 5.46               | 150           | 150              | 16.02               |
|                       | 350                   |                                | 175                              | 175           | 5.46               | 175           | 175              | 17.00               |
|                       | 400                   |                                | 200                              | 200           | 5.46               | 200           | 200              | 17.00               |
|                       | 450                   |                                | 225                              | 225           | 5.46               | 225           | 225              | 17.00               |

#### NOTES:

Load at an angle of  $90^\circ$  between load direction and grain direction.

The above characteristic loads relate to the failure mode with the lowest value.

They are for Radiata Pine timber with a characteristic density of  $400 \text{ kg/m}^3$  (design density of  $550 \text{ kg/m}^3$ ).

Minimum edge distance and spacing must comply with local standards or the SPAX Design Guide.

The specified characteristic values must be lowered by safety factor coefficients to the design values for load-carrying capacity.

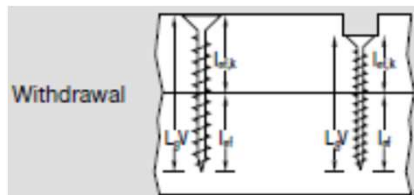
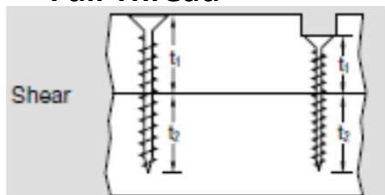
The safety factor coefficients depend on the environmental conditions ( $k_{mod}$ ) and the load effect duration class ( $\gamma_m$ )

Refer to the SPAX Design Guide and ETA 12/0114 for more detailed design.

# Characteristic Loads According to SPAX ETA and EC5

## SPAX Countersunk Head

### Full Thread



| Product               |                       |                                | Wood - Wood, $\alpha = 90^\circ$ |               |                    |               |                  |                     | Sheet Steel - Wood, $\alpha = 90^\circ$ |               |                    |               |                  |                     |
|-----------------------|-----------------------|--------------------------------|----------------------------------|---------------|--------------------|---------------|------------------|---------------------|---|---------------|--------------------|---------------|------------------|---------------------|
| Dimensions (mm)       |                       |                                | Shear                            |               |                    | Withdrawal    |                  |                     | Shear                                   |               |                    | Withdrawal    |                  |                     |
| Thread Diam.<br>$d_1$ | Screw Length<br>$L_s$ | Length Partial Thread<br>$L_g$ | $t_1$<br>(mm)                    | $t_2$<br>(mm) | $F_{v,Rk}$<br>(kN) | $t_1$<br>(mm) | $l_{ef}$<br>(mm) | $F_{ax,Rk}$<br>(kN) | $t_1$<br>(mm)                           | $t_2$<br>(mm) | $F_{v,Rk}$<br>(kN) | $t_1$<br>(mm) | $l_{ef}$<br>(mm) | $F_{ax,Rk}$<br>(kN) |
| 8                     | 160                   | Thread close to head           | 80                               | 80            | 4.87               | 80            | 80               | 8.55                | 10                                      | 150           | 7.63               | 10            | 150              | 16.02               |
|                       | 180                   |                                | 90                               | 90            | 5.13               | 90            | 90               | 9.61                | 10                                      | 170           | 7.63               | 10            | 170              | 17.00               |
|                       | 200                   |                                | 100                              | 100           | 5.40               | 100           | 100              | 10.68               | 10                                      | 190           | 7.63               | 10            | 190              | 17.00               |
|                       | 220                   |                                | 110                              | 110           | 5.46               | 110           | 110              | 11.75               | 10                                      | 210           | 7.63               | 10            | 210              | 17.00               |
|                       | 240                   |                                | 120                              | 120           | 5.46               | 120           | 120              | 12.82               | 10                                      | 230           | 7.63               | 10            | 230              | 17.00               |
|                       | 260                   |                                | 130                              | 130           | 5.46               | 130           | 130              | 13.89               | 10                                      | 250           | 7.63               | 10            | 250              | 17.00               |
|                       | 280                   |                                | 140                              | 140           | 5.46               | 140           | 140              | 14.96               | 10                                      | 270           | 7.63               | 10            | 270              | 17.00               |
|                       | 300                   |                                | 150                              | 150           | 5.46               | 150           | 150              | 16.02               | 10                                      | 290           | 7.63               | 10            | 290              | 17.00               |
|                       | 350                   |                                | 175                              | 175           | 5.46               | 175           | 175              | 17.00               | 10                                      | 340           | 7.63               | 10            | 340              | 17.00               |
|                       | 400                   |                                | 200                              | 200           | 5.46               | 200           | 200              | 17.00               | 10                                      | 390           | 7.63               | 10            | 390              | 17.00               |
|                       | 450                   |                                | 225                              | 225           | 5.46               | 225           | 225              | 17.00               | 10                                      | 440           | 7.63               | 10            | 440              | 17.00               |
|                       | 500                   |                                | 250                              | 250           | 5.46               | 250           | 250              | 17.00               | 10                                      | 490           | 7.63               | 10            | 490              | 17.00               |
|                       | 550                   |                                | 275                              | 275           | 5.46               | 275           | 275              | 17.00               | 10                                      | 540           | 7.63               | 10            | 540              | 17.00               |
|                       | 600                   |                                | 300                              | 300           | 5.46               | 300           | 300              | 17.00               | 10                                      | 590           | 7.63               | 10            | 590              | 17.00               |
| 10                    | 200                   | Thread close to head           | 100                              | 100           | 7.15               | 100           | 100              | 12.8                | 10                                      | 190           | 11.02              | 10            | 190              | 23.57               |
|                       | 220                   |                                | 110                              | 110           | 7.47               | 110           | 110              | 14.08               | 10                                      | 210           | 11.02              | 10            | 210              | 26.08               |
|                       | 240                   |                                | 120                              | 120           | 7.79               | 120           | 120              | 15.36               | 10                                      | 230           | 11.02              | 10            | 230              | 28.00               |
|                       | 260                   |                                | 130                              | 130           | 7.89               | 130           | 130              | 16.64               | 10                                      | 250           | 11.02              | 10            | 250              | 28.00               |
|                       | 280                   |                                | 140                              | 140           | 7.89               | 140           | 140              | 17.92               | 10                                      | 270           | 11.02              | 10            | 270              | 28.00               |
|                       | 300                   |                                | 150                              | 150           | 7.89               | 150           | 150              | 19.19               | 10                                      | 290           | 11.02              | 10            | 290              | 28.00               |
|                       | 350                   |                                | 175                              | 175           | 7.89               | 175           | 175              | 22.39               | 10                                      | 340           | 11.02              | 10            | 340              | 28.00               |
|                       | 400                   |                                | 200                              | 200           | 7.89               | 200           | 200              | 25.59               | 10                                      | 390           | 11.02              | 10            | 390              | 28.00               |
|                       | 450                   |                                | 225                              | 225           | 7.89               | 225           | 225              | 28.00               | 10                                      | 440           | 11.02              | 10            | 440              | 28.00               |
|                       | 500                   |                                | 250                              | 250           | 7.89               | 250           | 250              | 28.00               | 10                                      | 490           | 11.02              | 10            | 490              | 28.00               |
|                       | 550                   |                                | 275                              | 275           | 7.89               | 275           | 275              | 28.00               | 10                                      | 540           | 11.02              | 10            | 540              | 28.00               |
|                       | 600                   |                                | 300                              | 300           | 7.89               | 300           | 300              | 28.00               | 10                                      | 590           | 11.02              | 10            | 590              | 28.00               |
|                       | 800                   |                                | 400                              | 400           | 7.89               | 400           | 400              | 28.00               | 10                                      | 790           | 11.02              | 10            | 790              | 28.00               |

#### NOTES:

Load at an angle of  $90^\circ$  between load direction and grain direction.

The above characteristic loads relate to the failure mode with the lowest value.

They are for Radiata Pine timber with a characteristic density of  $400 \text{ kg/m}^3$  (design density of  $550 \text{ kg/m}^3$ ).

Minimum edge distance and spacing must comply with local standards or the SPAX Design Guide.

The specified characteristic values must be lowered by safety factor coefficients to the design values for load-carrying capacity.

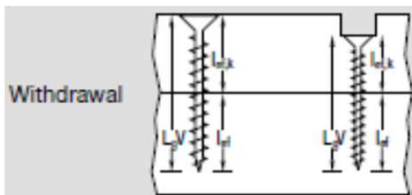
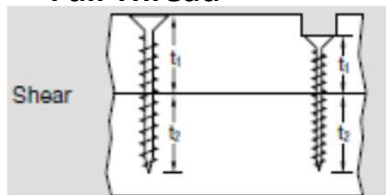
The safety factor coefficients depend on the environmental conditions ( $k_{mod}$ ) and the load effect duration class ( $\gamma_m$ )

Refer to the SPAX Design Guide and ETA 12/0114 for more detailed design.

# Characteristic Loads According to SPAX ETA and EC5

## SPAX Countersunk Head

### Full Thread



| Product               |                       |                                | Wood - Wood, $\alpha = 90^\circ$ |               |                    |               |                  |                     | Sheet Steel - Wood, $\alpha = 90^\circ$ |               |                    |               |                  |                     |
|-----------------------|-----------------------|--------------------------------|----------------------------------|---------------|--------------------|---------------|------------------|---------------------|---|---------------|--------------------|---------------|------------------|---------------------|
| Dimensions (mm)       |                       |                                | Shear                            |               |                    | Withdrawal    |                  |                     | Shear                                   |               |                    | Withdrawal    |                  |                     |
| Thread Diam.<br>$d_1$ | Screw Length<br>$L_s$ | Length Partial Thread<br>$L_g$ | $t_1$<br>(mm)                    | $t_2$<br>(mm) | $F_{v,Rk}$<br>(kN) | $t_1$<br>(mm) | $l_{ef}$<br>(mm) | $F_{ax,Rk}$<br>(kN) | $t_1$<br>(mm)                           | $t_2$<br>(mm) | $F_{v,Rk}$<br>(kN) | $t_1$<br>(mm) | $l_{ef}$<br>(mm) | $F_{ax,Rk}$<br>(kN) |
| 12                    | 200                   | Thread close to head           | 100                              | 100           | 9.00               | 100           | 100              | 14.69               | 10                                      | 190           | 14.21              | 10            | 190              | 27.06               |
|                       | 220                   |                                | 110                              | 110           | 9.37               | 110           | 110              | 16.16               | 10                                      | 210           | 14.89              | 10            | 210              | 29.93               |
|                       | 240                   |                                | 120                              | 120           | 9.74               | 120           | 120              | 17.63               | 10                                      | 230           | 14.89              | 10            | 230              | 32.81               |
|                       | 260                   |                                | 130                              | 130           | 10.11              | 130           | 130              | 19.09               | 10                                      | 250           | 14.89              | 10            | 250              | 35.69               |
|                       | 280                   |                                | 140                              | 140           | 10.47              | 140           | 140              | 20.56               | 10                                      | 270           | 14.89              | 10            | 270              | 38.00               |
|                       | 300                   |                                | 150                              | 150           | 10.66              | 150           | 150              | 20.03               | 10                                      | 290           | 14.89              | 10            | 290              | 38.00               |
|                       | 350                   |                                | 175                              | 175           | 10.66              | 175           | 175              | 25.70               | 10                                      | 340           | 14.89              | 10            | 340              | 38.00               |
|                       | 400                   |                                | 200                              | 200           | 10.66              | 200           | 200              | 29.38               | 10                                      | 390           | 14.89              | 10            | 390              | 38.00               |
|                       | 450                   |                                | 225                              | 225           | 10.66              | 225           | 225              | 33.05               | 10                                      | 440           | 14.89              | 10            | 440              | 38.00               |
|                       | 500                   |                                | 250                              | 250           | 10.66              | 250           | 250              | 36.72               | 10                                      | 490           | 14.89              | 10            | 490              | 38.00               |
|                       | 550                   |                                | 275                              | 275           | 10.66              | 275           | 275              | 38.00               | 10                                      | 540           | 14.89              | 10            | 540              | 38.00               |
|                       | 600                   |                                | 300                              | 300           | 10.66              | 300           | 300              | 38.00               | 10                                      | 590           | 14.89              | 10            | 590              | 38.00               |

#### NOTES:

Load at an angle of  $90^\circ$  between load direction and grain direction.

The above characteristic loads relate to the failure mode with the lowest value.

They are for Radiata Pine timber with a characteristic density of  $400 \text{ kg/m}^3$  (design density of  $550 \text{ kg/m}^3$ ).

Minimum edge distance and spacing must comply with local standards or the SPAX Design Guide.

The specified characteristic values must be lowered by safety factor coefficients to the design values for load-carrying capacity.

The safety factor coefficients depend on the environmental conditions ( $k_{mod}$ ) and the load effect duration class ( $\gamma_m$ )

Refer to the SPAX Design Guide and ETA 12/0114 for more detailed design.

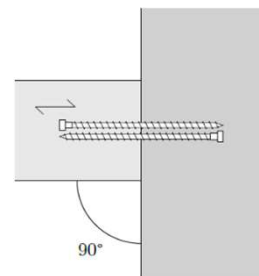
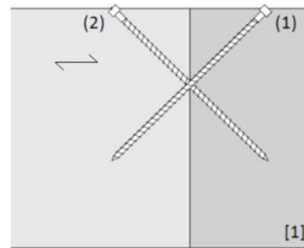
# Characteristic Loads According to SPAX ETA and EC5



## SPAX Full Thread (cylinder head or countersunk head) at 45°

Beam and joist application with 1 pair of screws crossing diagonally with an angle 45° to the grain.

| Product              |                    | Wood - Wood, $\alpha = 45^\circ$ |                |                  |
|----------------------|--------------------|----------------------------------|----------------|------------------|
| Dimensions (mm)      |                    | Withdrawal                       |                |                  |
| Thread Diam. $d_1$   | Screw Length $L_s$ | $l_{ef1}$ (mm)                   | $l_{ef2}$ (mm) | $F_{ax,Rk}$ (kN) |
| 6<br>(cylinder head) | 100                | 50                               | 50             | 3.64             |
|                      | 120                | 60                               | 60             | 4.37             |
|                      | 140                | 70                               | 70             | 5.10             |
|                      | 160                | 80                               | 80             | 5.83             |
|                      | 180                | 90                               | 90             | 6.56             |
|                      | 200                | 100                              | 100            | 7.28             |
| 8                    | 160                | 80                               | 80             | 7.77             |
|                      | 180                | 90                               | 90             | 8.73             |
|                      | 200                | 100                              | 100            | 9.71             |
|                      | 220                | 110                              | 110            | 10.68            |
|                      | 240                | 120                              | 120            | 11.65            |
|                      | 260                | 130                              | 130            | 12.62            |
|                      | 280                | 140                              | 140            | 13.59            |
|                      | 300                | 150                              | 150            | 14.56            |
|                      | 350                | 175                              | 175            | 16.99            |
|                      | 400                | 200                              | 200            | 17.00            |
| 10<br>(CSK only)     | 450                | 225                              | 225            | 17.00            |
|                      | 200                | 100                              | 100            | 11.63            |
|                      | 220                | 110                              | 110            | 12.79            |
|                      | 240                | 120                              | 120            | 13.96            |
|                      | 260                | 130                              | 130            | 15.12            |
|                      | 280                | 140                              | 140            | 16.28            |
|                      | 300                | 150                              | 150            | 17.44            |
|                      | 350                | 175                              | 175            | 20.35            |
|                      | 400                | 200                              | 200            | 23.26            |
|                      | 450                | 225                              | 225            | 26.17            |
|                      | 500                | 250                              | 250            | 28.00            |
|                      | 550                | 275                              | 275            | 28.00            |
|                      | 600                | 300                              | 300            | 28.00            |
|                      | 800                | 400                              | 400            | 28.00            |



### NOTES:

Load at an angle of 45° between load direction and grain direction of joist (2).

The above characteristic loads relate to the failure mode with the lowest value.

They are for Radiata Pine timber with a characteristic density of 400 kg/m<sup>3</sup> (design density of 550 kg/m<sup>3</sup>).

Minimum edge distance and spacing must comply with local standards or the SPAX Design Guide.

The specified characteristic values must be lowered by safety factor coefficients to the design values for load-carrying capacity.

The safety factor coefficients depend on the environmental conditions ( $k_{mod}$ ) and the load effect duration class ( $\gamma_m$ )

Refer to the SPAX Design Guide and ETA 12/0114 for more detailed design.

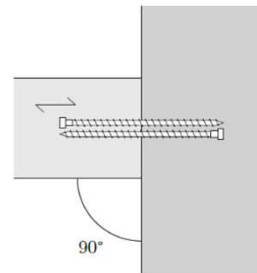
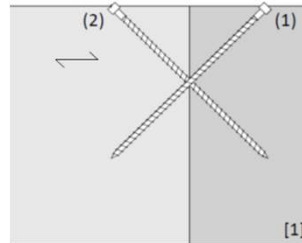
# Characteristic Loads According to SPAX ETA and EC5



## SPAX Countersunk Head Full Thread at 45°

Beam and joist application with 1 pair of screws crossing diagonally with an angle 45° to the grain.

| Product            |                    | Wood - Wood, $\alpha = 45^\circ$ |                |                  |
|--------------------|--------------------|----------------------------------|----------------|------------------|
| Dimensions (mm)    |                    | Withdrawal                       |                |                  |
| Thread Diam. $d_1$ | Screw Length $L_s$ | $l_{ef1}$ (mm)                   | $l_{ef2}$ (mm) | $F_{ax,Rk}$ (kN) |
| 12                 | 200                | 100                              | 100            | 13.35            |
|                    | 220                | 110                              | 110            | 14.68            |
|                    | 240                | 120                              | 120            | 16.02            |
|                    | 260                | 130                              | 130            | 17.35            |
|                    | 280                | 140                              | 140            | 18.68            |
|                    | 300                | 150                              | 150            | 18.20            |
|                    | 350                | 175                              | 175            | 23.36            |
|                    | 400                | 200                              | 200            | 26.70            |
|                    | 450                | 225                              | 225            | 30.04            |
|                    | 500                | 250                              | 250            | 33.37            |
|                    | 550                | 275                              | 275            | 36.72            |
|                    | 600                | 300                              | 300            | 38.00            |



### NOTES:

Load at an angle of 45° between load direction and grain direction.

The above characteristic loads relate to the failure mode with the lowest value.

They are for Radiata Pine timber with a characteristic density of 400 kg/m<sup>3</sup> (design density of 550 kg/m<sup>3</sup>).

Minimum edge distance and spacing must comply with local standards or the SPAX Design Guide.

The specified characteristic values must be lowered by safety factor coefficients to the design values for load-carrying capacity.

The safety factor coefficients depend on the environmental conditions ( $k_{mod}$ ) and the load effect duration class ( $\gamma_m$ )

Refer to the SPAX Design Guide and ETA 12/0114 for more detailed design.